

Door Thickness Required: 1-3/8" Minimum to 1-3/4" Maximum

Recommended Spacing of SOSS® Hinge

Notice in the illustration showing three hinges, that the "center" hinge is not shown in the usual location near the center of the door. The "center" hinge should be located one-half the distance from the horizontal center line of the door to the center line of the top hinge.

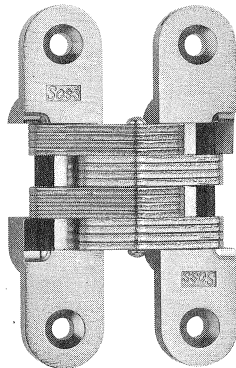
On installations requiring four SOSS Invisible Hinges, the second hinge from the top should be located one half the distance from the door's horizontal center line to the center line of the top hinge. The third hinge from the top should be located one-quarter of the "A" dimension below the horizontal centerline of the door.

NOTE:

For spacing information beyond what is shown, look up our website at www.soss.com.

*Instructions for mounting
SOSS® Invisible Hinge®*

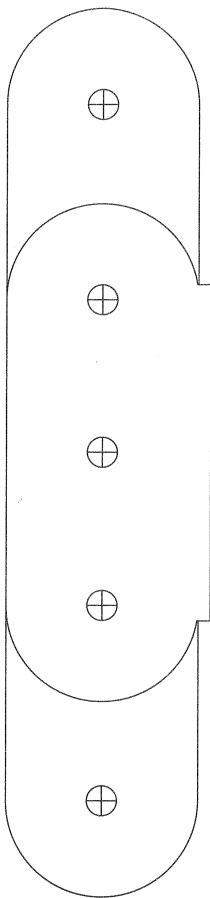
#216



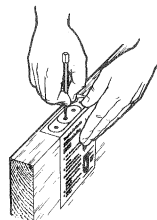
Congratulations!

*You have just purchased the
SOSS® Invisible Hinge.*

Smooth, secure and beautiful.



Template for mounting
SOSS® Invisible Hinge®
#216



1. Fold template on solid line and place on side of door in direction of swing.
2. With sharp point, pierce through five cross hairs for centers.
3. Use 1" boring bit. Bore two end holes 15/32" deep and the center three holes 1-1/2" deep.
4. Connect holes with chisel or router to form mortise.
5. Caution—Do not hammer or force hinge.
6. Lubrication may be used.

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Universal Industrial Products, Inc.
P.O. Box 628
Pioneer, OH, USA 43554-0628
Email: hinges@sooss.com
Internet: www.soss.com